

Arnite[®] T06 202

PBT

Medium Viscosity, Injection Molding, Food Contact Quality

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume–flow rate	24	cm ³ /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage [normal]	2	%	Sim. to ISO 294–4
Molding shrinkage [parallel]	2	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	2600	MPa	ISO 527–1/–2
Yield stress	60	MPa	ISO 527–1/–2
Yield strain	3.5	%	ISO 527–1/–2
Nominal strain at break	>50	%	ISO 527–1/–2
Flexural modulus	2600	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy impact strength (+23°C)	N	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	3.5	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	55	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	165	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.9	E–4/°C	ISO 11359–1/–2

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Coeff. of linear therm. expansion (normal)	0.9	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	850	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	850	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	3	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	900	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	1.5	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	850	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	3	mm	IEC 60695-2-13

ELECTRICAL PROPERTIES	VALUE		
Relative permittivity (100Hz)	3.5	—	IEC 62631-2-1
Relative permittivity (1 MHz)	3.2	—	IEC 62631-2-1
Dissipation factor (100 Hz)	20	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	200	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	27	kV/mm	IEC 60243-1
Comparative tracking index	600	V	IEC 60112
Comparative tracking index (PLC)	0	class	UL 746A

OTHER PROPERTIES	VALUE		
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62

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Density	1300	kg/m³	ISO 1183

Viscosity–shear rate

